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Maryland Offshore Wind Project

Project Construction



Installation of Foundations

- Foundations will be transported offshore to the installation site by self-floating or by using feeder vessels or direct installation vessels.
- Installation of the foundations offshore will be conducted using either a dynamically positioned crane vessel or a jack-up style installation vessel equipped with a hydraulic hammer to drive the monopiles into the seabed.
- Prior to or following installation of a monopile into the seabed, scour protection rocks will be deployed.

Installation of Wind Turbine **Generators (WTGs)**

- Turbines will be transported to the site, Feeder or installation vessel either preassembled or in sections. transports the foundation to site.
- If pre-assembled, a heavy-lift vessel will lift the turbine onto the foundation and secure it in place.
- If transported in sections, the tower will be secured first to the foundation, Suction Bucket Installation: jacket then the nacelle will be placed on top foundations on suction buckets are Installation and simultaneous of the tower and secured, then each delivered to installation vessel, lifted jetting of cable. blade will be attached to the nacelle. from feeder vessel, and lowered in Post-lay burial and cable protection the target area on the seabed. Once installation is complete, mattresses, if needed.
- the turbine will be connected to the inter-array cables.



Offshore WTG installation Vessel (Source: TRC Companies)



Dynamically Positioned Cable Installation Vessel (Source: Deutsche Bucht and Van Oord)

Installation of Offshore Substations (OSSs)

Piled Jacket Installation: jacket foundations are typically installed in two ways, either pre-piled or post-piled.

• OSS Topside: OSS topside (assembled onshore) is lifted from the feeder vessel and lowered onto the foundation or Modular Support Frame. BOEM.gov **f y**

Tower Sections Onboard the BBC Chartering and Logistic Ship M/V BBC Konan (Source: gcaptain.com)

Installation of Offshore Export and Inter-Array Cables

- Cables will be loaded at the manufacturing facility onto the cable installation vessel, which will then transit to the installation location.
- Construction of temporary cofferdams, if required, and installation of HDD ducts at landfall.